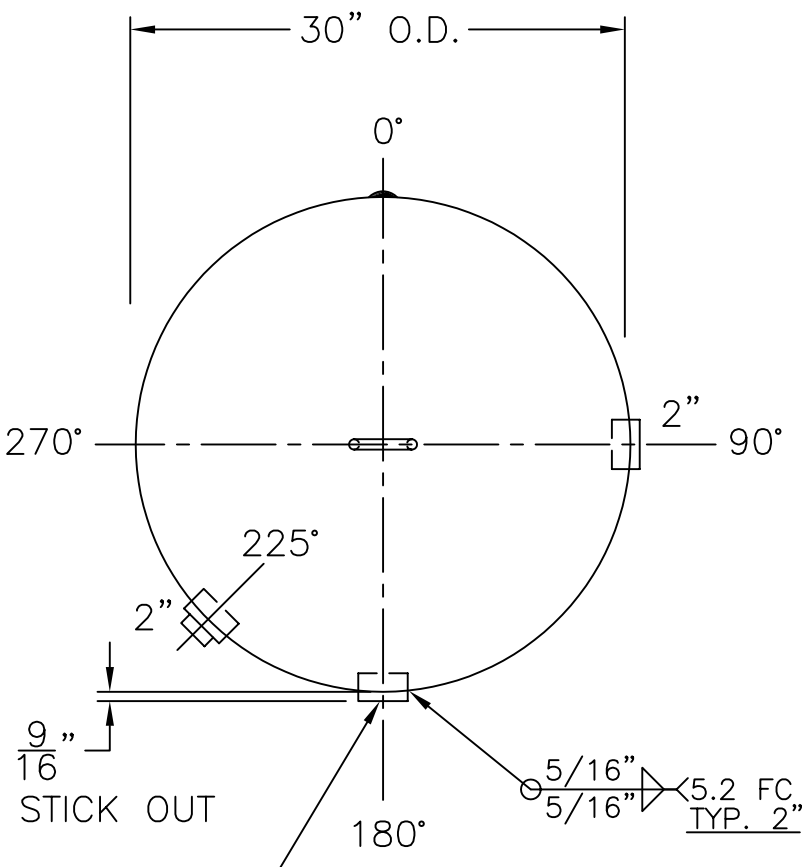

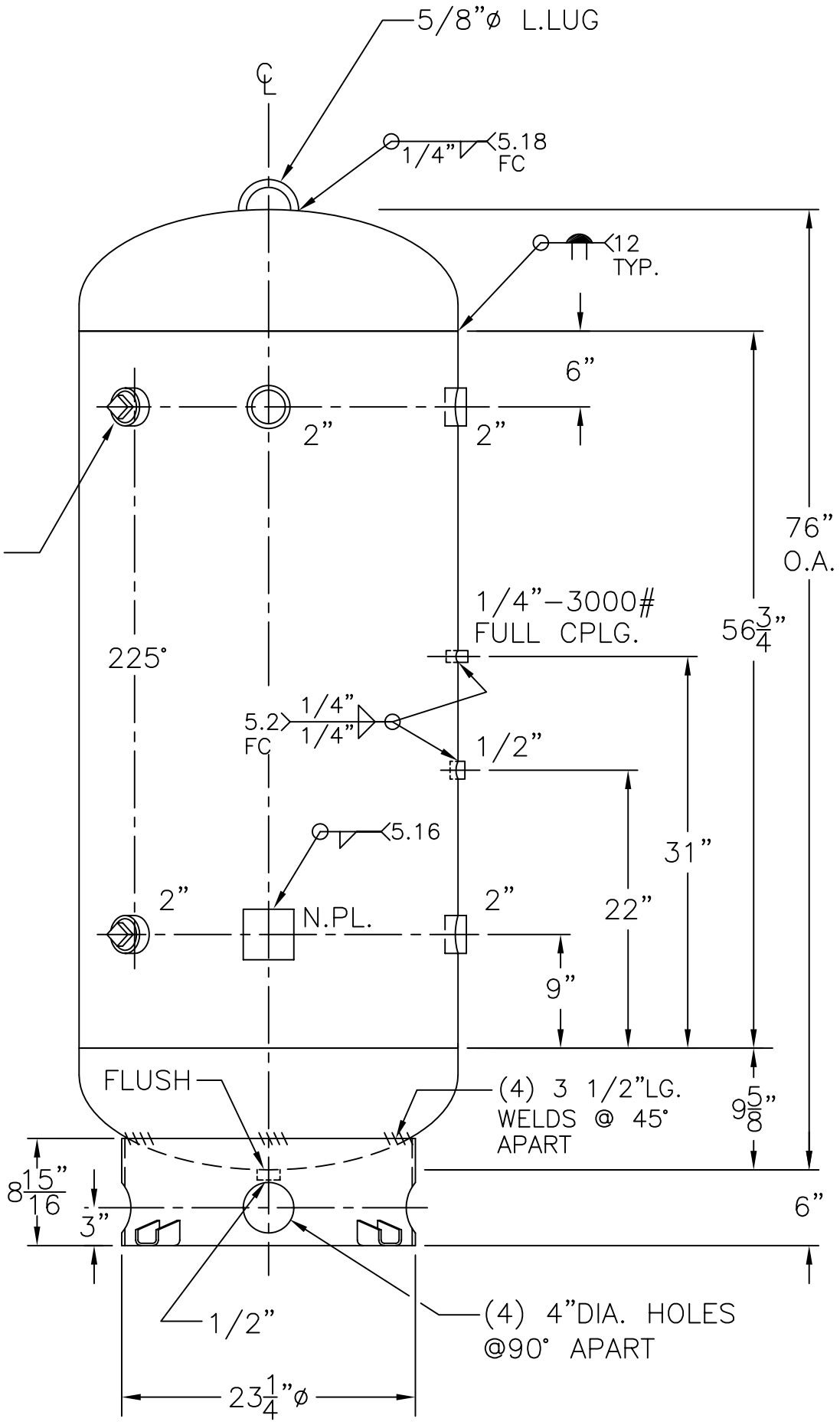

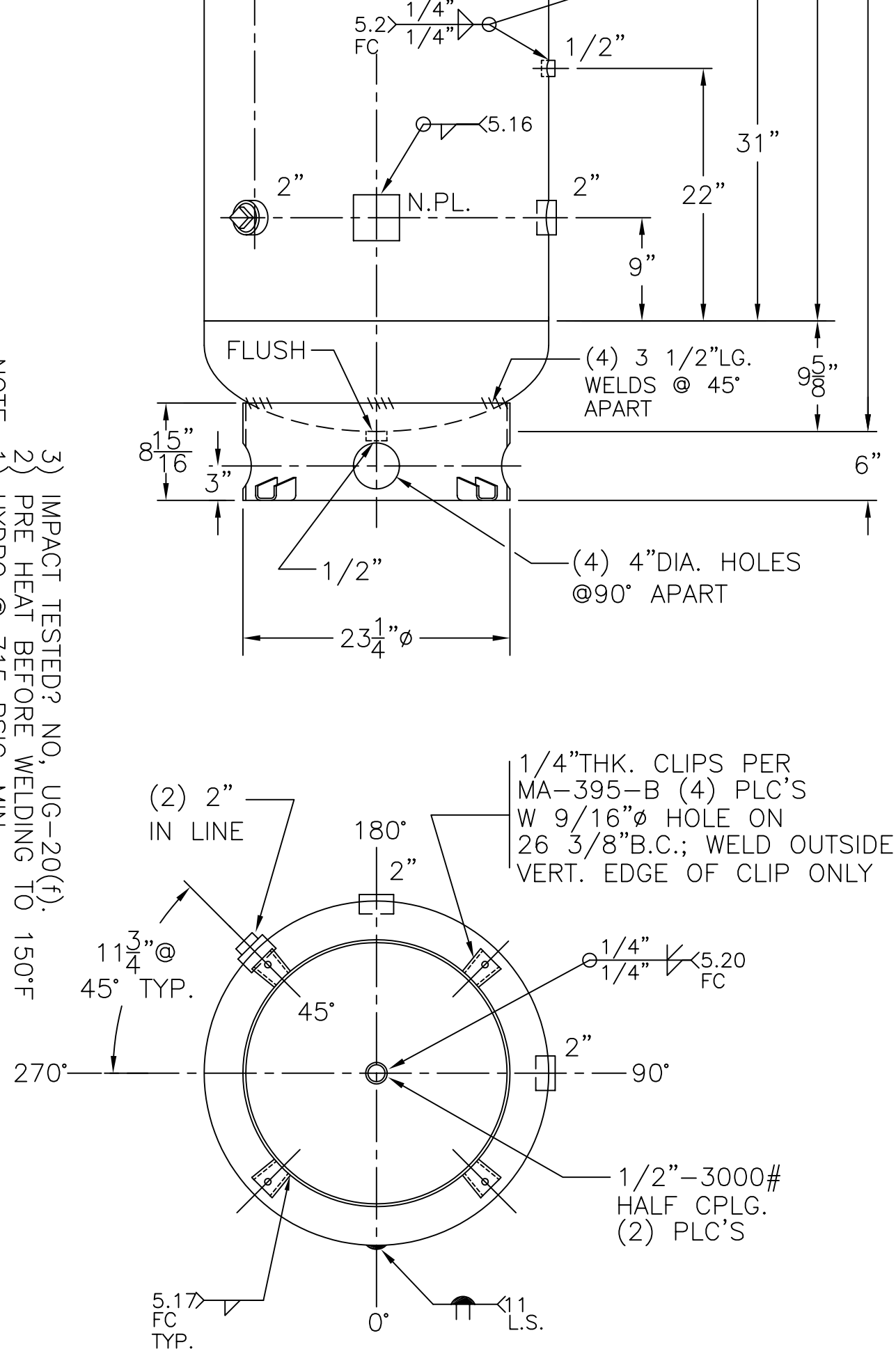

3) IMPACT TESTED? NO, UG–20(f).
2) PRE HEAT BEFORE WELDING TO 150°F
NOTE: 1) HYDRO @ 715 PSIG. MIN.

SHELL / HEADS	
.500" SA–516–70 2:1 S.E.	
(.472" MIN.) – BEVEL	
HOT FORMING NOT REQUIRED	
UCS 79(d)	
.500" SA–516–70	
M.A.W.P. 550 PSIG. @ 400 °F	
M.D.M.T. –20 °F @ 550 PSIG.	
ASME. SECTION VIII DIV. 1, 2010 ADD 2010	
X–RAY: RT–4 SPOT L.S. ONLY	
GALLONS: 200	WT. 1206 LBS.
SERIAL NO.	
N.B.	

30–VK–200–R	REV. 6–6–11
	DATE: 10–18–91
FOR: HANSON STANDARD	
VERT. AIR TANK	
SURFACE AREA = 51.8 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
CAD–"B" SIZE UNDER "STD"–SERIES	
BY: J.G.	SCALE: 1"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021