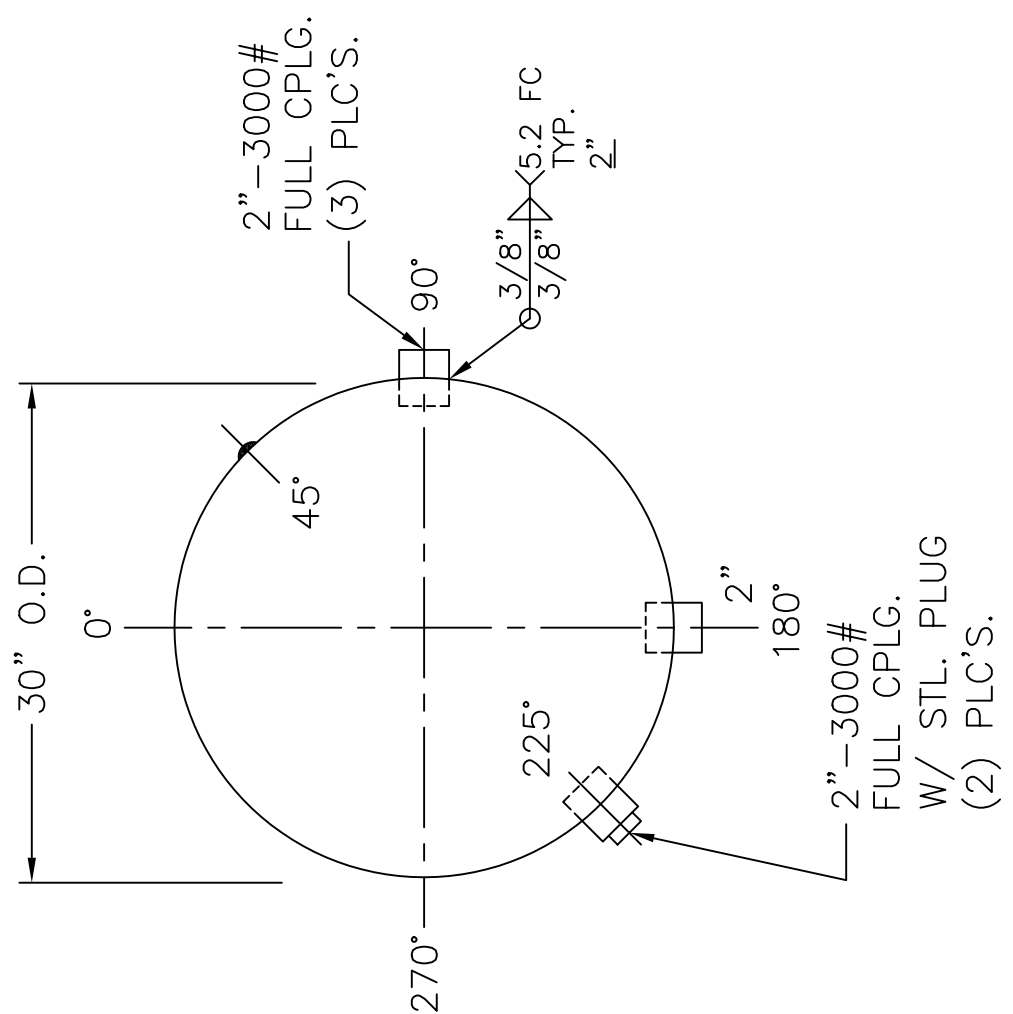


(4) 3" x 3" x 3/8" THK.  
 x 2" LG. ANGLE CLIPS  
 W/ 3/4"  $\phi$  HOLES  
 ON 26 3/8"  $\phi$  B.C.  
 WELD VERT. EDGE  
 OF CLIP ONLY

- NOTE: 1) HYDRO @ 1432 PSIG. MIN.  
 2) PRE-HEAT TO 350° BEFORE WELDING ON L.S. & G.S.  
 3) PRE-HEAT TO 150° ON STICK OR FC WELDS.



SHELL / HEADS	.875" SA-516-70 2:1 S.E. (.808" MIN.)	30-VY-240-R	REV. 10-18-07
			DATE: 7-8-85
	.875" SA-516-70	FOR: HANSON STANDARD VERT. AIR TANK	
		INSIDE: UNPAINTED	
		OUTSIDE: PRIME	
M.A.W.P. 1100 PSIG. @ 400 °F		BY: E.S.	SCALE: 3/4"=12"
M.D.M.T. -20 °F @ 1100 PSIG.		<b>ROY E. HANSON JR. MFG.</b>	
ASME. SECTION VIII DIV. 1, 2004 ADD 2006		1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
X-RAY: RT-4 100% L.S., SPOT G.S.			
GALLONS: 240	WT. 2528 LBS.		
SERIAL NO.			
N.B.			