



NOTE: 1) HYDRO @ 1435 PSIG. MIN.
 2) PRE-HEAT TO 350° BEFORE WELDING ON L.S. & G.S.
 3) PRE-HEAT TO 150° ON STICK OR FC WELDS.

SHELL / HEADS		.875" SA-516-70 2:1 S.E.	30-VY-240-R	REV. 7-8-08
		(.810" MIN. ON FLANGE)	FOR: HANSON STANDARD	DATE: 7-8-85
		(.789" MIN. ON PATTERN)	VERT. AIR TANK	
		.875" SA-516-70	INSIDE: UNPAINTED	
M.A.W.P.	1100 PSIG. @ 400 °F		OUTSIDE: PRIME	
M.D.M.T.	-20 °F @ 1100 PSIG.		CAD "B" SIZE UNDER "STD" SERIES	
ASME SECTION VIII DIV. 1, 2007 ADD 2007			BY: E.S.	SCALE: 1"=12"
X-RAY: RT-2 100% L.S., SPOT ALL G.S.			ROY E. HANSON JR. MFG.	
GALLONS:	240	WT. 2528 LBS.	1600 E. WASHINGTON BLVD.	
SERIAL NO.			LOS ANGELES, CA 90021	
N.B.				