



1/4" THK. CLIPS PER  
MA-395-B (4) PLC'S.  
W/ 9/16" Ø HOLE ON  
32 3/8" Ø B.C.; WELD OUTSIDE  
VERT. EDGE OF CLIP ONLY

NOTE: 1) HYDRO @ 325 PSIG. MIN.

SHELL / HEADS		.218" SA-455 2:1 S.E.	
JOGGLE - .209" OFFSET		(.213" MIN.) - .209" MIN. REQ'D.	
.248" SA-455			
M.A.W.P.	250 PSIG. @ 400 °F		
M.D.M.T.	-20 °F @ 250 PSIG.		
ASME SECTION VIII DIV. 1, 2010 ADD. 2010			
X-RAY: RT-4 SPOT L.S. & HDS. G.S.			
GALLONS:	400	WT.	898 LBS.
SERIAL NO.			
N.B.			
<b>36-VC-400-R</b>		REV.	10-10-11
FOR: HANSON STANDARD		DATE:	3-22-99
VERT. AIR TANK			
SURFACE AREA = 82.3 SQ. FT.			
INSIDE: UNPAINTED			
OUTSIDE: PRIME			
CAD-"B" UNDER "STD"-SERIES			
BY: E.S.	SCALE: 3/4"=12"		
<b>ROY E. HANSON JR. MFG.</b>			
1600 E. WASHINGTON BLVD.			
LOS ANGELES, CA 90021			