



4"-150# R.F.S.O.  
 FLG. W/ SCH. 40  
 PIPE x 7 5/8"LG.  
 (2) PLC'S.

1/2"φ L.LUG  
 (2) PLC'S.

2"R W/ C.I. PLUG  
 INSP. OPENING  
 (2) PLC'S.

.164"THK.-INT. BAFFLE  
 PER: WL-244-B-1A

1/2"φ R.B.  
 N.S. & F.S.

(4) 3 1/2"LG.  
 WELDS @ 90° 10 7/16"  
 APART

(4) 4" DIA. HOLES  
 @ 90° APART

1/2"φ ROUND BAR  
 SA-36 x 6"LG.  
 (4) PLC'S.  
 SEE NOTE: 2

3/16"THK. CLIPS PER  
 MA-395-B (4) PLC'S.  
 W/ 9/16"φ HOLE ON  
 26 3/8"B.C.; WELD OUTSIDE  
 VERT. EDGE OF CLIP ONLY

SHELL / HEADS		.166" SA-414-G 2:1 S.E.	
JOGGLE			
.165" SA-414-G			
M.A.W.P.	125 PSIG. @ 200 °F		
M.D.M.T.	-20 °F @ 125 PSIG.		
ASME SECTION VIII	DIV. 1, 2004 ADD. 2006		
X-RAY:	RT-NO		
GALLONS:	200	WT.	523 LBS.
SERIAL NO.			
N.B.			
FOR: -		WL-244-B	
VERT. CHILLED WATER TANK		REV.	10-12-07
INSIDE: UNPAINTED		DATE:	9-14-05
OUTSIDE: SHOP PRIMER			
BY: E.S. / C.J.		SCALE:	1"=12"
<b>ROY E. HANSON JR. MFG.</b>			
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021			

NOTE: 1) WELD 1/2"φ ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.  
 2) HYDRO @ 164 PSIG. MIN.

