



NOTE: 1) HYDRO @ 163 PSIG. MIN.
 2) WELD 1/2" ϕ ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	
JOGGLE	.164" SA-414-G 2:1 S.E.
	.136" SA-414-G
M.A.W.P.	125 PSIG. @ 150 °F
M.D.M.T.	0 °F @ 125 PSIG.
ASME. SECTION VIII	DIV. 1, 2007 ADD 2008
X-RAY:	RT-NO
GALLONS:	120 WT. 364 LBS.
SERIAL NO.	
N.B.	
WL-616-B	
FOR:	VERT. CHILLED WATER TANK
	SURFACE AREA = 35.9 SQ. FT.
	INSIDE: UNPAINTED
	OUTSIDE: PRIME
BY: J.G./C.J.	SCALE: 1"=12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
REV. 12-4-09	DATE: 8-1-06