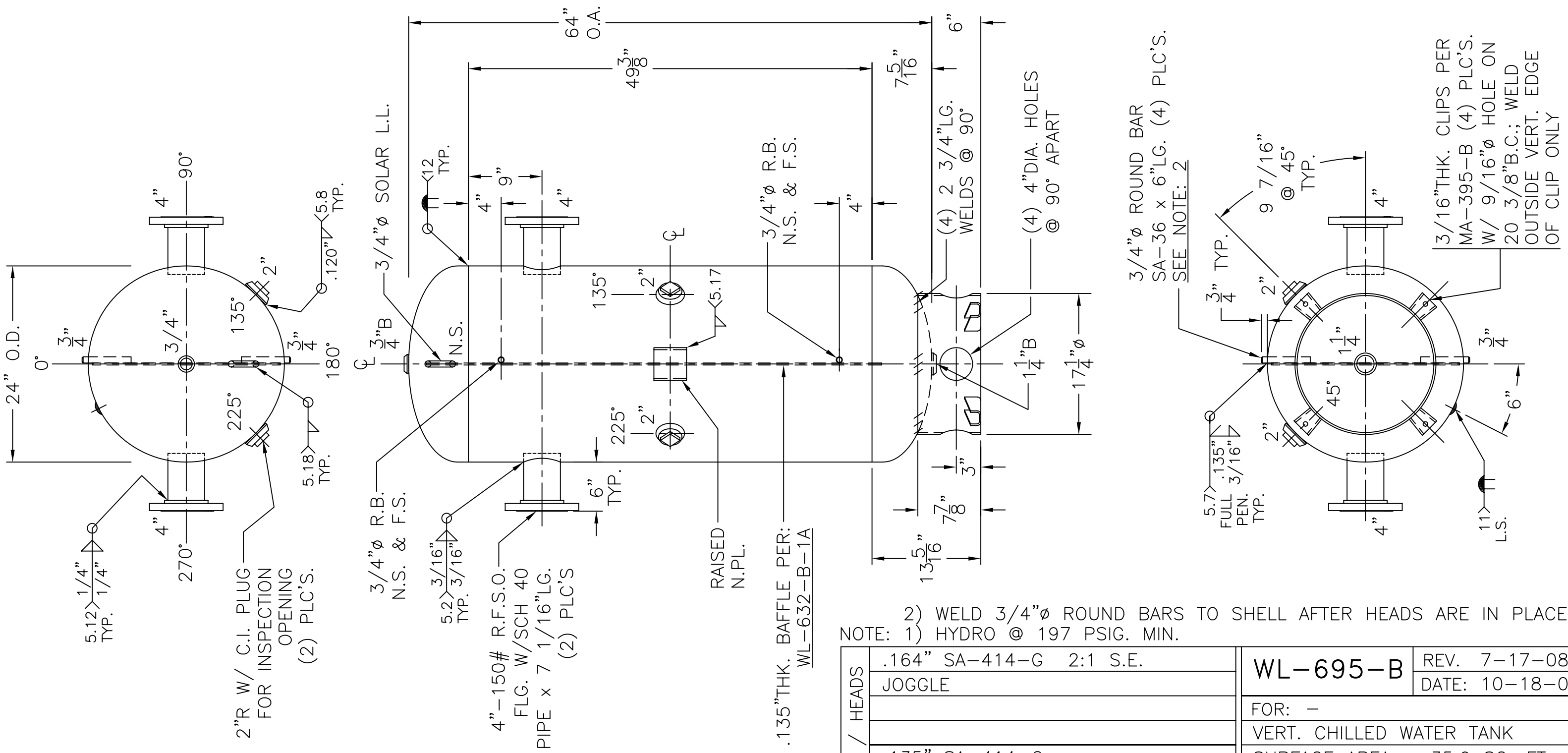

2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

NOTE: 1) HYDRO @ 197 PSIG. MIN.

SHELL / HEADS	.164" SA-414-G 2:1 S.E.	WL-695-B	REV. 7-17-08
	JOGGLE		DATE: 10-18-06
		FOR: -	
		VERT. CHILLED WATER TANK	
	.135" SA-414-G	SURFACE AREA = 35.9 SQ. FT.	
		INSIDE: UNPAINTED	
M.A.W.P. 150 PSIG. @ 200 °F			
M.D.M.T. 0 °F @ 150 PSIG.		OUTSIDE: SHOP PRIME	
ASME. SECTION VIII DIV. 1, 2007 ADD 2007			
X-RAY: RT-NO		BY: J.G. / C.J.	SCALE: 1"=12"
GALLONS: 120	WT. 368 LBS.	ROY E. HANSON JR. MFG.	
SERIAL NO.		1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
N.B.			