



NOTE: 1) WELD 3/4" φ ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE
2) HYDRO @ 165 PSIG. MIN.

SHELL / HEADS	.200" SA-455 2:1 S.E.
	JOGGLE
SHELL / HEADS	.218" SA-455
M.A.W.P.	125 PSIG. @ 200 °F
M.D.M.T.	0 °F @ 125 PSIG.
ASME. SECTION	VIII DIV. 1, 2004 ADD. 2006
X-RAY:	RT-NO
GALLONS:	800
WT.	1756 LBS.
SERIAL NO.	
N.B.	

WL-776-B	REV.
	DATE: 1-9-07
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 127.9 SQ. FT.	
INSIDE:	UNPAINTED
OUTSIDE:	PRIME
LEG-ZONE 4-10 KM.	
BY: J.G./H.D.	SCALE: 3/4" = 12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	