



.166" - BAFFLE
PER: WL-302-B-1A

NOTE: 1) HYDRO @ 197 PSIG. MIN.
2) WELD 3/4" ϕ ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.182" SA-455 2:1 S.E.	WL-778-B	REV.
	JOGGLE - .149 OFFSET		DATE: 1-10-07
		FOR:	
		VERT. CHILLED WATER TANK	
	.165" SA-414-G	SURFACE AREA = 71.3 SQ. FT.	
		INSIDE: UNPAINTED	
M.A.W.P. 150 PSIG. @ 200 °F			
M.D.M.T. 0 °F @ 150 PSIG.		OUTSIDE: SAND BLAST, ZINC PRIME	
ASME. SECTION VIII DIV. 1, 2004 ADD. 2006			
X-RAY: RT-4 SPOT L.S. ONLY		BY: J.G./STEVE	SCALE: 3/4"=12"
GALLONS: 350	WT. 738 LBS.	ROY E. HANSON JR. MFG.	
SERIAL NO.		1600 E. WASHINGTON BLVD.	
N.B.		LOS ANGELES, CA 90021	