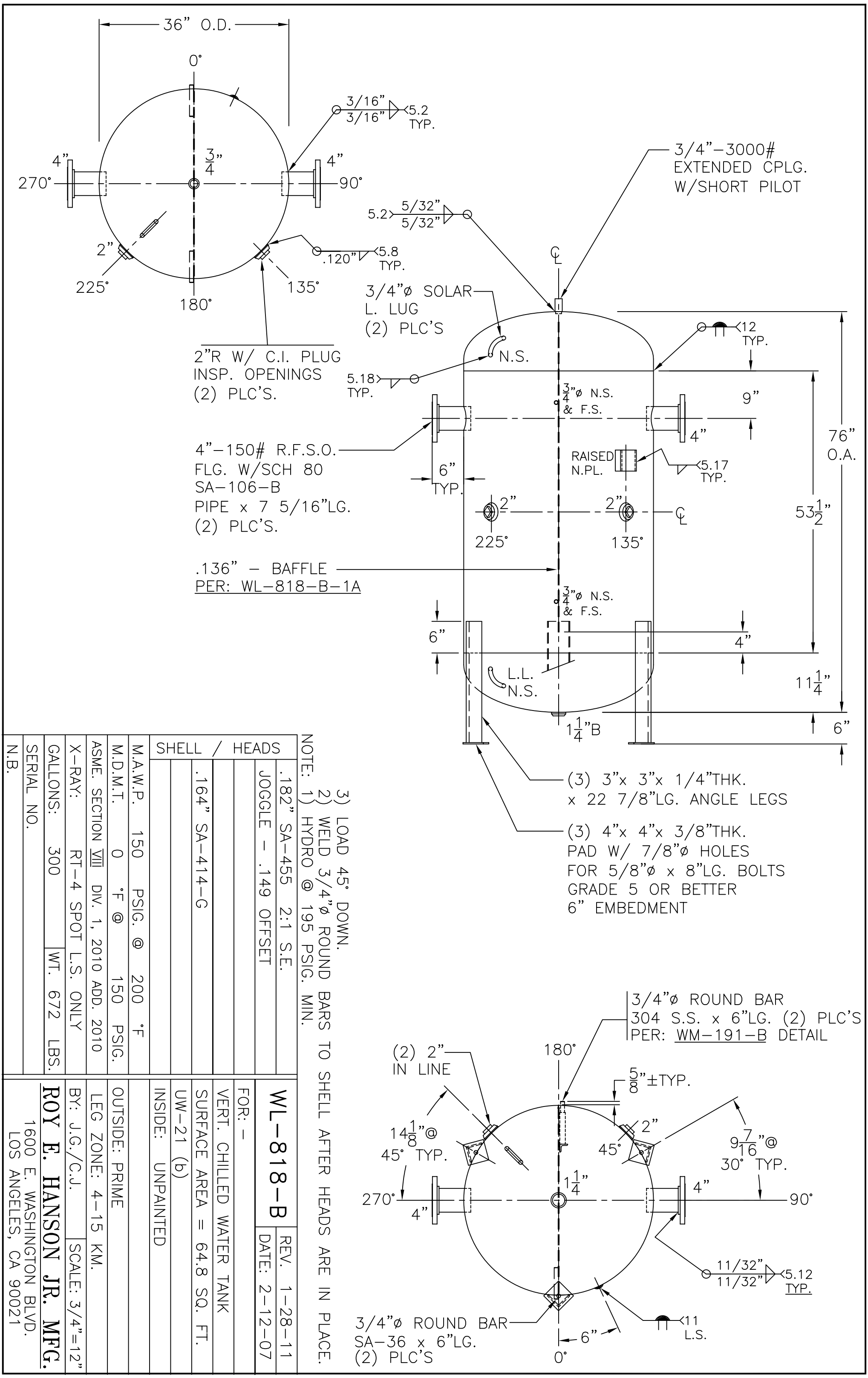

NOTE: 1) HYDRO @ 195 PSIG. MIN.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
3) LOAD 45° DOWN.

SHELL / HEADS	
.182" SA-455 2:1 S.E.	
JOGGLE - .149 OFFSET	
.164" SA-414-G	
M.A.W.P. 150 PSIG. @ 200 °F	
M.D.M.T. 0 °F @ 150 PSIG.	
ASME. SECTION VIII DIV. 1, 2010 ADD. 2010	
X-RAY: RT-4 SPOT L.S. ONLY	
GALLONS: 300	WT. 672 LBS.
SERIAL NO.	
N.B.	

WL-818-B	REV. 1-28-11
	DATE: 2-12-07
FOR: -	
VERT. CHILLED WATER TANK	
SURFACE AREA = 64.8 SQ. FT.	
UW-21 (b)	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
LEG ZONE: 4-15 KM.	
BY: J.G./C.J.	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021