



NOTE: 1) HYDRO @ 195 PSIG. MIN.
2) WELD 3/4" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS		WL-924-B	
.182" SA-455	2:1 S.E.	REV. 10-22-09	DATE: 5-16-07
JOGGLE - .149	OFFSET	FOR: VERT. CHILLED WATER TANK	
.165" SA-414-G		SURFACE AREA = 65.0 SQ. FT.	
M.A.W.P. 150	PSIG. @ 200 °F	INSIDE: UNPAINTED	
M.D.M.T. 0	°F @ 150 PSIG.	OUTSIDE: PRIME	
ASME SECTION VIII	DIV. 1, 2007 ADD. 2008	BY: J.G.	
X-RAY: RT-4	SPOT L.S. ONLY	SCALE: 3/4"=12"	
GALLONS: 300	WT. 667 LBS.	ROY E. HANSON JR. MFG.	
SERIAL NO.		1600 E. WASHINGTON BLVD.	
N.B.		LOS ANGELES, CA 90021	