



4"-150# R.F.S.O. FLG.
W/ SCH. 40 SA-106-B
PIPE x 7 1/16" LG.
(2) PLC'S.

2" R W/ C.I. PLUG
INSP. OPENINGS
(2) PLC'S.

.135" - BAFFLE
PER: WL-556-B-1A

3/4" ϕ ROUND BAR
304 S.S. x 6" LG. (2) PLC'S
PER: WM-191-B DETAIL

1/4" THK. CLIPS PER
MA-395-B (4) PLC'S
W 9/16" ϕ HOLE ON
32 3/8" B.C.; WELD OUTSIDE
VERT. EDGE OF CLIP ONLY

3/4" ϕ ROUND BAR
SA-36 x 6" LG. (2) PLC'S

NOTE: 1) 2) WELD 3/4" ϕ ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	
.182" SA-414-G	2:1 S.E.
JOGGLE - .149	OFFSET
.195" SA-455	
M.A.W.P.	150 PSIG. @ 200 °F
M.D.M.T.	0 °F @ 150 PSIG.
ASME. SECTION VIII	DIV. 1, 2007 ADD. 2008
X-RAY:	RT-NO
GALLONS:	400 WT. 801 LBS.
SERIAL NO.	
N.B.	
WL-932-B	
FOR: -	REV. 8-18-09
VERT. CHILLED WATER TANK	DATE: 5-24-07
SURFACE AREA = 81.4 SQ. FT.	
UW-21 (b)	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
BY: J.G./C.J.	SCALE: 3/4"=12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD.	
LOS ANGELES, CA 90021	