



NOTE: 1) HYDRO @ 197 PSIG. MIN.
 2) WELD 1/2" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	
.164" SA-414-G	2:1 S.E.
JOGGLE - .159" OFFSET	
.135" SA-414-G	
M.A.W.P.	150 PSIG. @ 200 °F
M.D.M.T.	-20 °F @ 125 PSIG.
ASME SECTION VIII	DIV. 1, 2007 ADD 2007
X-RAY:	RT-NO
GALLONS:	120 WT. 326 LBS.
SERIAL NO.	
N.B.	
FOR: VERT. CHILLED WATER TANK	
SURFACE AREA = 35.9 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
BY: E.S. / C.J.	SCALE: 1"=12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
WM-182-B	REV. 10-6-08
	DATE: 1-15-08