



SHELL / HEADS	
JOGGLED - .198 OFFSET	.250" SA-414-G 2:1 S.E.
TOP - .205" SA-455	
BTM. - .200" SA-455	
M.A.W.P. 125 PSIG. @ 200 °F	
M.D.M.T. 0 °F @ 125 PSIG.	
ASME SECTION VIII DIV. 1, 2010 ADD 2010	
X-RAY: RT-4 SPOT .200" L.S. ONLY	
GALLONS: 1013	WT. 2032 LBS.
SERIAL NO.	
N.B.	
WM-185-B	
FOR: VERT. CHILLED WATER TANK.	REV. 10-19-11
SURFACE AREA = 156.2 SQ. FT.	DATE: 1-17-08
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
BY: J.G./B.C.	SCALE: 3/4"=12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD.	
LOS ANGELES, CA 90021	

NOTE: 1) HYDRO @ 163 PSIG. MIN.
 2) WELD 3/4" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

