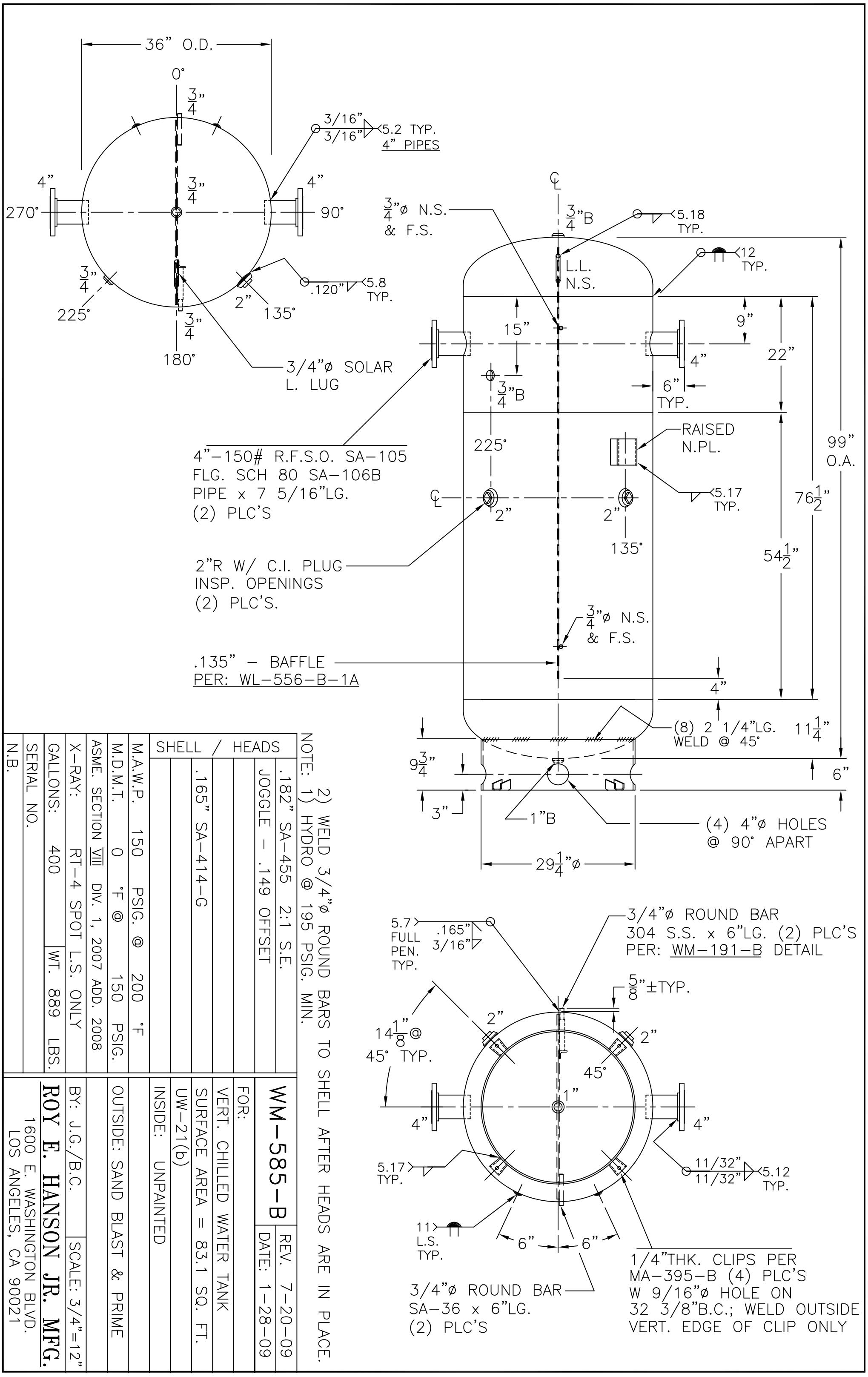

NOTE: 1) HYDRO @ 195 PSIG. MIN. 2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	
	.182" SA–455 2:1 S.E.
	JOGGLE – .149 OFFSET
	.165" SA–414–G
M.A.W.P. 150 PSIG. @ 200 °F	
M.D.M.T. 0 °F @ 150 PSIG.	
ASME. SECTION VIII DIV. 1, 2007 ADD. 2008	
X–RAY: RT–4 SPOT L.S. ONLY	
GALLONS: 400	WT. 889 LBS.
SERIAL NO.	
N.B.	

WM–585–B	REV. 7–20–09
	DATE: 1–28–09
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 83.1 SQ. FT.	
UW–21(b)	
INSIDE: UNPAINTED	
OUTSIDE: SAND BLAST & PRIME	
BY: J.G./B.C.	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021