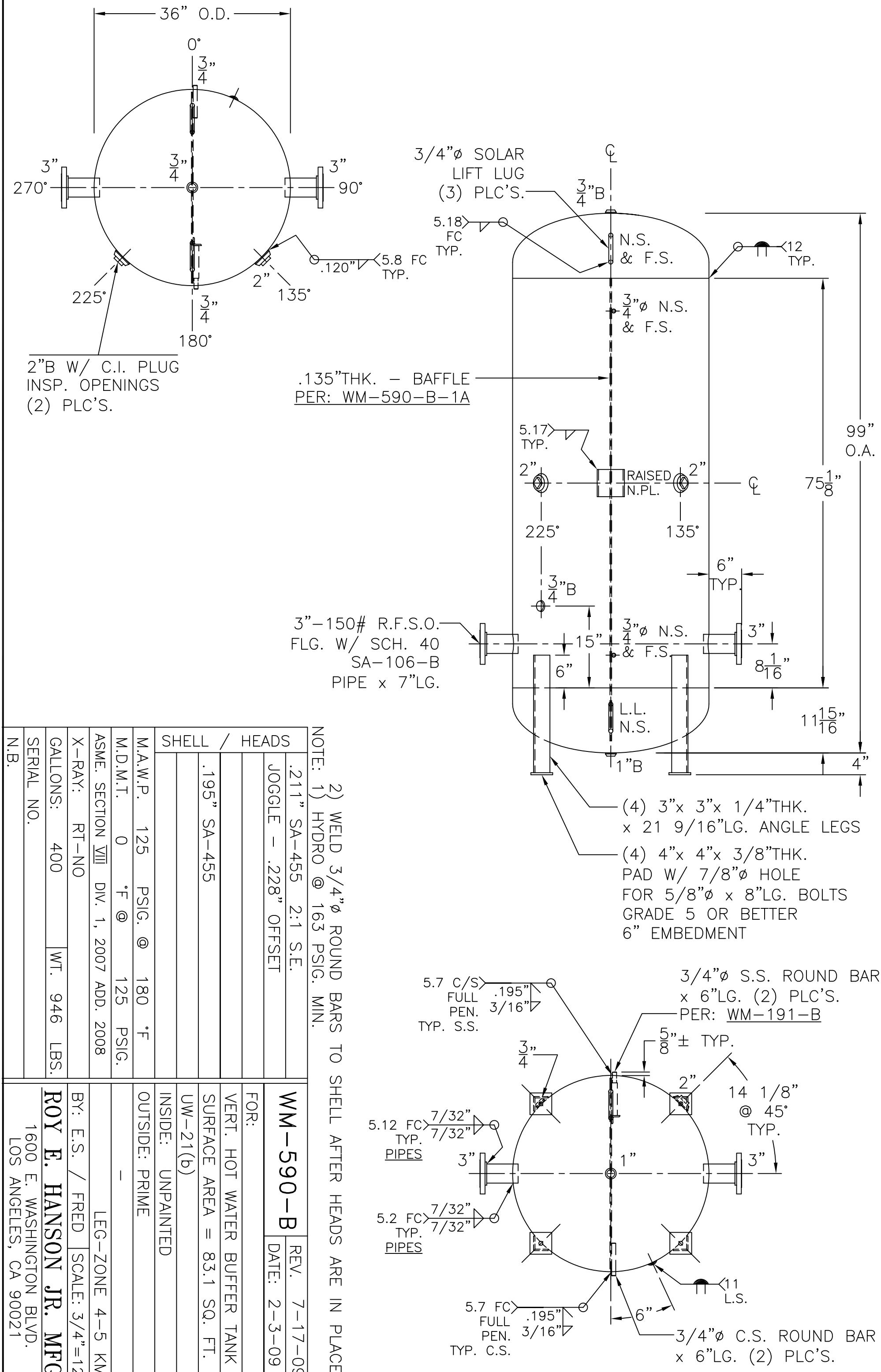

NOTE: 1) HYDRO @ 163 PSIG. MIN.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	
M.A.W.P. 125 PSIG. @ 180 °F	.211" SA-455 2:1 S.E.
M.D.M.T. 0 °F @ 125 PSIG.	JOGGLE – .228" OFFSET
ASME. SECTION VIII DIV. 1, 2007 ADD. 2008	
X-RAY: RT-NO	
GALLONS: 400	
SERIAL NO.	
N.B.	

WM-590-B	REV. 7-17-09
	DATE: 2-3-09
FOR:	
VERT. HOT WATER BUFFER TANK	
SURFACE AREA = 83.1 SQ. FT.	
UW-21(b)	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
–	
LEG-ZONE 4-5 KM.	
BY: E.S. / FRED	SCALE: 3/4"=12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
WT. 946 LBS.	