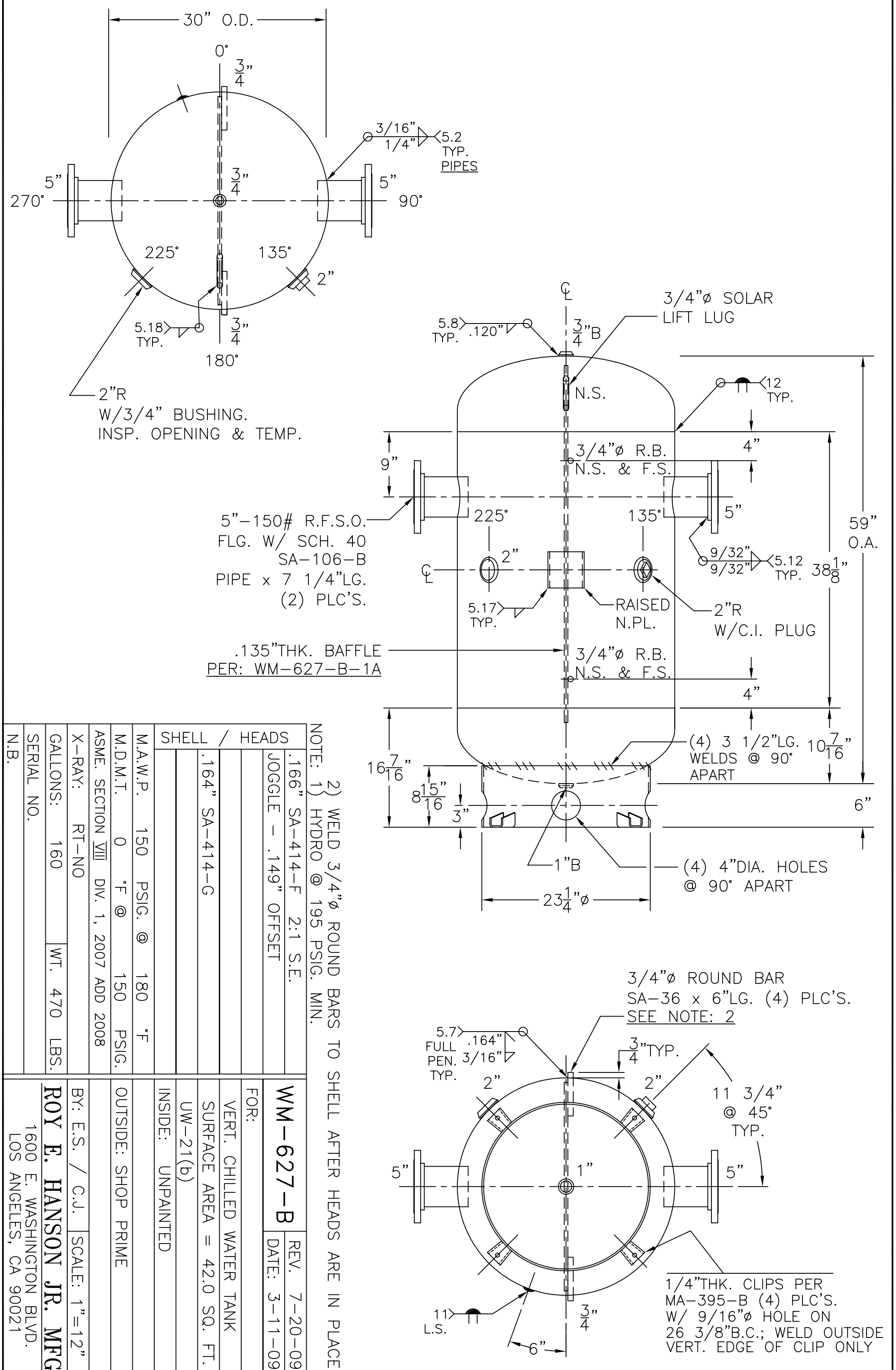

NOTE: 1) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
2) HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	
	.166" SA-414-F 2:1 S.E.
	JOGGLE - .149" OFFSET
	.164" SA-414-G
M.A.W.P. 150 PSIG. @ 180 °F	
M.D.M.T. 0 °F @ 150 PSIG.	
ASME. SECTION VIII DIV. 1, 2007 ADD 2008	
X-RAY: RT-NO	
GALLONS: 160	WT. 470 LBS.
SERIAL NO.	
N.B.	

WM-627-B	REV. 7-20-09
	DATE: 3-11-09
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 42.0 SQ. FT.	
UW-21(b)	
INSIDE: UNPAINTED	
OUTSIDE: SHOP PRIME	
BY: E.S. / C.J.	SCALE: 1"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021