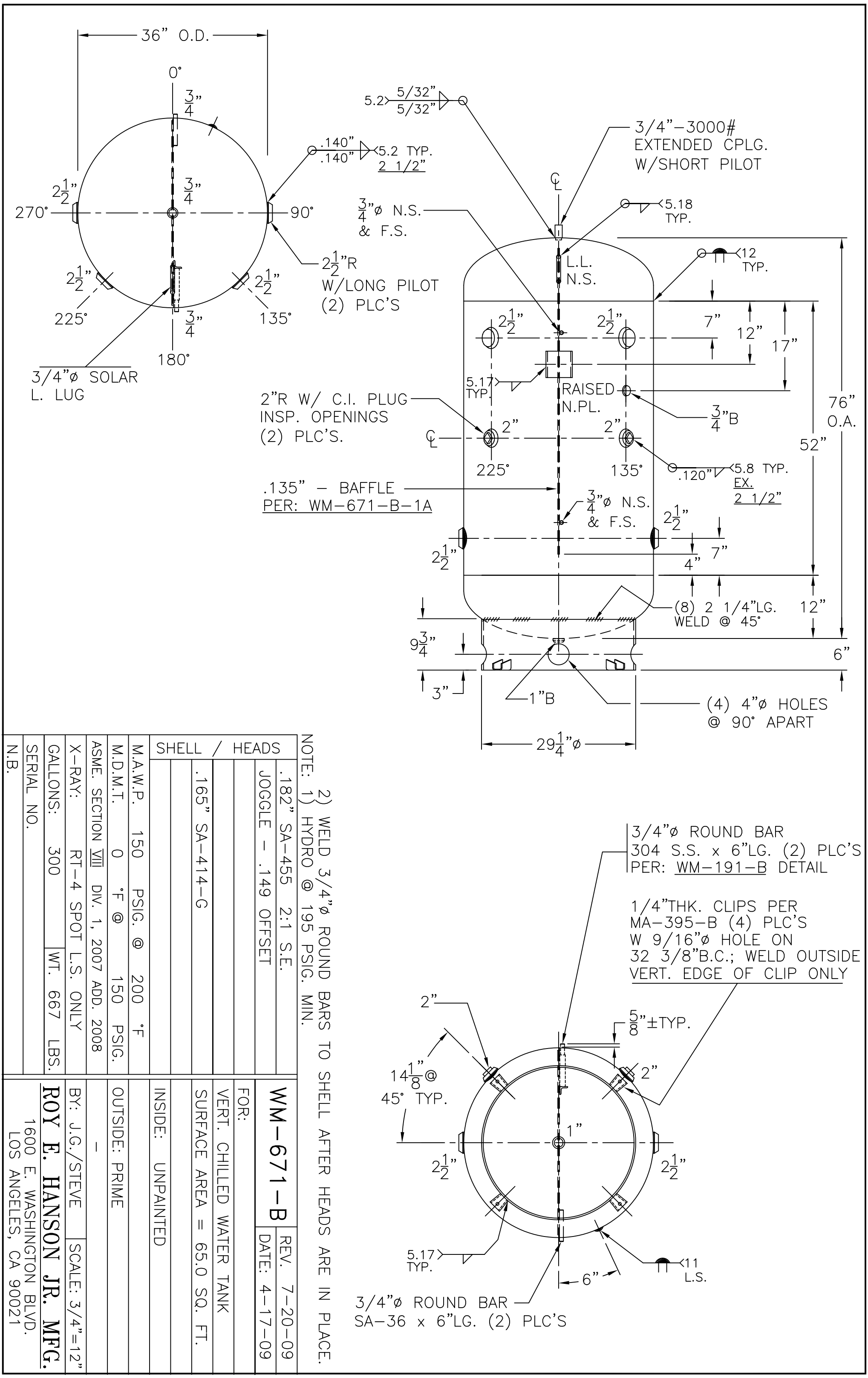

NOTE: 1) HYDRO @ 195 PSIG. MIN.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.182" SA-455 2:1 S.E.	
	JOGGLE - .149 OFFSET	
	.165" SA-414-G	
M.A.W.P. 150 PSIG. @ 200 °F		
M.D.M.T. 0 °F @ 150 PSIG.		
ASME. SECTION VIII DIV. 1, 2007 ADD. 2008		
X-RAY: RT-4 SPOT L.S. ONLY		
GALLONS: 300	WT. 667 LBS.	
SERIAL NO.		
N.B.		

WM-671-B	REV. 7-20-09
	DATE: 4-17-09
FOR: VERT. CHILLED WATER TANK	
SURFACE AREA = 65.0 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
-	
BY: J.G./STEVE	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021