



VIEW W/O OUT SUPT'S

NOTE: 1) HYDRO @ 715 PSIG. MIN.
 2) ALL CPLG'S ARE 3000# HALF, EXCEPT 1/4"-3000# FULL CPLG.
 3) PRE HEAT BEFORE WELDING TO 150°F

SUPPORTS PER:
 MA-102-3-C
 NO PADS
 (2) 5/8" Ø HOLE

SHELL / HEADS		.500" SA-516-70 2:1 S.E. (.472" MIN.) - BEVEL	
HOT FORMING NOT REQUIRED		UCS 79(d)	
.500" SA-516-70		SURFACE AREA = 51.8 SQ. FT.	
INSIDE: UNPAINTED		REV. 6-6-11	
M.A.W.P. 550 PSIG. @ 400 °F		DATE: 10-29-02	
M.D.M.T. -20 °F @ 550 PSIG.		FOR: HANSON STANDARD	
ASME SECTION VIII DIV. 1, 2010 ADD 2010		HORIZ. AIR TANK	
X-RAY: RT-4 SPOT L.S. ONLY		SURFACE AREA = 51.8 SQ. FT.	
GALLONS: 200 WT. 1221 LBS.		INSIDE: UNPAINTED	
SERIAL NO.		OUTSIDE: PRIME	
		CAD-"B" SIZE UNDER "STD"-SERIES	
		BY: J.G. SCALE: 1"=12"	
		ROY E. HANSON JR. MFG.	
		1600 E. WASHINGTON BLVD.	
		LOS ANGELES, CA 90021	