



NOTE: 1) HYDRO @ 715 PSIG. MIN.  
 2) ALL CPLG'S ARE 3000# HALF, EXCEPT 1/4"-3000# FULL CPLG.  
 3) PRE HEAT BEFORE WELDING TO 150°F

SUPPORTS PER:  
 MA-102-3-C  
 NO PADS  
 (2) 5/8" Ø HOLE

SHELL / HEADS		.500" SA-516-70 2:1 S.E. (.472"MIN.) - BEVEL	
HOT FORMING NOT REQUIRED		UCS 79(d)	
.500" SA-516-70			
M.A.W.P.	550 PSIG. @ 400 °F	30-HK-240-W	REV. 6-6-11
M.D.M.T.	-20 °F @ 550 PSIG.	FOR: HANSON STANDARD	DATE: 6-25-87
ASME SECTION VIII	DIV. 1, 2010 ADD 2010	HORIZ. AIR TANK	SURFACE AREA = 62.3 SQ. FT.
X-RAY: RT-4 SPOT L.S. ONLY		INSIDE: UNPAINTED	
GALLONS: 240	WT. 1393 LBS.	OUTSIDE: PRIME	
SERIAL NO.		CAD-"B" SIZE UNDER "STD"-SERIES	
		BY: J.G.	SCALE: 1"=12"
		<b>ROY E. HANSON JR. MFG.</b>	
		1600 E. WASHINGTON BLVD.	
		LOS ANGELES, CA 90021	

VIEW W/O OUT SUPT'S